

Work Order ID 109810

December-02/13 11:49:42 AM

109810

Page 1

Item ID: D3265-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Basket Base Assembly

Stop

NS2

Start Date: 12/02/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/16/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 13-12-02 Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3265	E
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100 Weld per dwg A/R S.S. rod Batch: 4123823 0.00

100 Large Fab

Large Fab

Large Fab

Memo 0.00

1- Assemble and weld as per Dwg D3265 using DT9444

2- Deburr and remove all markings from material as required

3- weld mesh as per dwg

***IF MAKING A D350-607-045A, CUT OFF ON ONE SIDE D2327-3
SPACER AS PER IIN-D350-607-145 SHEET 15***

110 QC9- Inspect visual per QSI004- Fusion Welds 0.00

110 QC

Quality Control

Memo 0.00

DAS

9

989

13-12-09

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____	DISPOSITION <input type="checkbox"/> Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved	AGAINST DEPARTMENT/PROCESS <input type="checkbox"/> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab	<input type="checkbox"/> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite	<input type="checkbox"/> Water Jet <input type="checkbox"/> Prod. Eng. Coor. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier	<input type="checkbox"/> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other
Part No. _____					
NCR No. _____					

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General			
	<input type="checkbox"/> Bend	<input type="checkbox"/> Folio/Program	<input type="checkbox"/> Outside Dimensions	<input type="checkbox"/> Pressure/Forced
	<input type="checkbox"/> BOM/Route	<input type="checkbox"/> Grain	<input type="checkbox"/> Over/Under tolerance	<input type="checkbox"/> Set-up
	<input type="checkbox"/> Broken/Damage/Defect	<input type="checkbox"/> Hardware	<input type="checkbox"/> Part Incorrect	<input type="checkbox"/> Temperature/Cure
	<input type="checkbox"/> Burrs	<input type="checkbox"/> Inspection Incomplete/Unqualified	<input type="checkbox"/> Part Lost/Missing	<input type="checkbox"/> Weld
	<input type="checkbox"/> Contamination	<input type="checkbox"/> Instructions Incomplete/Unclear	<input type="checkbox"/> Part Moved	<input type="checkbox"/> Wrong Stock Pulled
	<input type="checkbox"/> Countersink	<input type="checkbox"/> Misaligned/off center	<input type="checkbox"/> Positioned Wrong	
	<input type="checkbox"/> Cut Too Short	<input type="checkbox"/> Mislabeled	<input type="checkbox"/> Power Loss/Surge	
	<input type="checkbox"/> Drawing	<input type="checkbox"/> Misread		
	<input type="checkbox"/> Drill Holes	<input type="checkbox"/> Off-set		
	<input type="checkbox"/> Finish	<input type="checkbox"/> Out of Calibration		
	<input type="checkbox"/> Fit/Function	<input type="checkbox"/> Out of Sequence		

DQA: _____ Date: _____

Date:



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>				
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>				
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>				
			Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>					
Root Cause		Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Design											
Doc/Data											
Equip/Tooling											
Handling/Pre											
Material											
Operator											
Offset/Setup											
Process											
Supplier											
Training											
Transport											
Unapproved											
FAULT CATEGORY											
Landing Gear			General								
			Bend <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>					
			BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Set-up <input type="checkbox"/>					
			Broken/Damage/Defect <input type="checkbox"/>	Hardware <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>					
			Burrs <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Weld <input type="checkbox"/>					
			Contamination <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Part Moved <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>					
			Countersink <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>						
			Cut Too Short <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>						
			Drawing <input type="checkbox"/>	Misread <input type="checkbox"/>	Other <input type="checkbox"/>						
			Drill Holes <input type="checkbox"/>	Off-set <input type="checkbox"/>							
			Finish <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>							
			Fit/Function <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>							

Work Order ID 109810

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109810

Page 3

Item ID: D3265-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Basket Base Assembly

Stop

NS2

Start Date: 12/02/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 12/16/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC3- Inspect Part Finish

0.00

140

QC

Memo

0.00

Quality Control

✓ d ll 13/12/14

150

Small Fab

0.00

150

Small Fab

Memo

0.00

Small Fab

Seal support gusset seam with White Sikaflex-291

Batch: 11127317

Expiry date: 11/08

✓ d ll 07/06/14

160

QC5- Inspect part completeness to step on W/O

0.00

DAS

27

9-89

160

QC

Memo

0.00

Quality Control

B1214

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____			DISPOSITION		AGAINST DEPARTMENT/PROCESS					
			Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
			Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
			Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
			Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General				
Bending	Bend	Folio/Program	Outside Dimensions	Pressure/Forced	
Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance	Set-up	
Cracks	Broken/Damage/Defect	Hardware	Part Incorrect	Temperature/Cure	
Crimp/Kink/Ripple/Wave	Burrs	Inspection Incomplete/Unqualified	Part Lost/Missing	Weld	
Cuffs	Contamination	Instructions Incomplete/Unclear	Part Moved	Wrong Stock Pulled	
Crushing	Countersink	Misaligned/off center	Positioned Wrong		
Heat Treat	Cut Too Short	Mislabeled	Power Loss/Surge	Other	
Inspection Strip in Tube	Drawing	Misread			
Marks/Chatter	Drill Holes	Off-set			
Turning Sequence	Finish	Out of Calibration			
Wave/Twist in Tube	Fit/Function	Out of Sequence			

Work Order ID 109810

December-02-13 11:49:43 AM

109810

Page 4

Item ID: D3265-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Basket Base Assembly

Stop

NS2

Start Date: 12/02/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 12/16/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

Identify as per dwg & Stock Location: W10

0.00

0350-607-045/B109809

1x 4 11/13/13

170

Packaging

Packaging

Memo

0.00

180

QC21- Final Inspection - Work Order Release

0.00

13/12/18 JG

180

QC

Quality Control

Memo

0.00

13/12/18

DQA: _____ Date: _____

Date:



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Picklist Print

December-02-13 11:49:47 AM

Page 1

Work Order ID: 109810

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

109810
D3265-041

Start Date: 12/02/13

Start Qty: 1.00

Required Date: 12/16/13

Required Qty: 1.00

Comments: IPP Rev:C Re-Format 05-11-03 JLM
IPP Rev:D 08-09-10 revC as per dwg (ecn 08-524) DD verf: by:EC IPP
RevE: as per DEO DD 10.09.12 verified by:EC IPP RevF: revise seq
110 DD 10.01.28 verified by:EC IPP REV:G 12.07.26 AS PER
DWG REV.D DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2232-3 *D2232-3* Basket Hinge		Manufactured	No			100	Each	50.0000	2	2	DAS 43 9-89	13-12-03	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				WA004			50						
				101778			12						
				103653			12						
				105884			24						
				98473			2						
D2235-1 *D2235-1* Basket Rib		Manufactured	No			100	Each	9.0000	1	1	DAS 43 9-89	13-12-03	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				WA004			9						
				96545			1						
				98287			8						
D2581 *D2581* Mounting Bracket		Manufactured	No			100	Each	278.0000	2	2	DAS 43 9-89	13-12-03	
				<u>Location</u>			<u>Loc Qty</u>			<u>Loc Code</u>			
				WA004			278						
				102265			94						
				103683			98						
				105886			48						
				107768			38						

DQA: _____ Date: _____

Date:



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____			DISPOSITION			AGAINST DEPARTMENT/PROCESS					
Part No. _____			Rework Scrap Use-as-is Suspected Unapproved	Skid-tube Machining Thermoforming Large Fab	Crosstube Small Fab Finishing Composite	Water Jet Prod. Eng. Coor. Rec/Store/Packaging	Engineering Quality Other				
NCR No. _____						Supplier					
Root Cause		Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector	
Design											
Doc/Data											
Equip/Tooling											
Handling/Pre											
Material											
Operator											
Offset/Setup											
Process											
Supplier											
Training											
Transport											
Unapproved											
FAULT CATEGORY											
Landing Gear			General								
Bending	Bend	Folio/Program	Outside Dimensions	Pressure/Forced							
Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance	Set-up							
Cracks	Broken/Damage/Defect	Hardware	Part Incorrect	Temperature/Cure							
Crimp/Kink/Ripple/Wave	Burrs	Inspection Incomplete/Unqualified	Part Lost/Missing	Weld							
Cuffs	Contamination	Instructions Incomplete/Unclear	Part Moved	Wrong Stock Pulled							
Crushing	Countersink	Misaligned/off center	Positioned Wrong								
Heat Treat	Cut Too Short	Mislabeled	Power Loss/Surge								
Inspection Strip in Tube	Drawing	Misread									
Marks/Chatter	Drill Holes	Off-set									
Turning Sequence	Finish	Out of Calibration									
Wave/Twist in Tube	Fit/Function	Out of Sequence									

Picklist Print

December-02-13 11:49:47 AM

Page 2

Work Order ID: 109810

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

109810
D3265-041

Start Date: 12/02/13

Start Qty: 1.00

Required Date: 12/16/13

Required Qty: 1.00

D3265-043

Manufactured No

100 Each 1.0000

1 1

**

B103623 13-12-03

Rib Assembly

D3265-1

Manufactured No

100 Each 9.0000

1 1

**

B109821

D3265-1

Rib

D3265-5

Manufactured No

100 Each 4.0000

2 2

**

B109822 → 2x

D3265-5

Rib

D3442-5

Manufactured No

100 Each 19.0000

4

**

DAS 43 13-12-03

D3442-5

Shim

December-02-13 11:49:47 AM

Shop Packet Print

Page 2

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only

Work Order: _____	Part No. _____	NCR No. _____
-------------------	----------------	---------------

DISPOSITION

Rework
 Scrap
 Use-as-is
 Suspected Unapproved

AGAINST DEPARTMENT/PROCESS

Skid-tube
 Machining
 Thermoforming
 Large Fab

Crosstube
 Small Fab
 Finishing
 Composite

Water Jet
 Prod. Eng. Coor.
 Rec/Store/Packaging
 Supplier

Engineering
 Quality
 Other

Root Cause	Date	Steps	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General				
Bending	Bend				
Centre Not Concentric	BOM/Route				
Cracks	Broken/Damage/Defect				
Crimp/Kink/Ripple/Wave	Burrs				
Cuffs	Contamination				
Crushing	Countersink				
Heat Treat	Cut Too Short				
Inspection Strip in Tube	Drawing				
Marks/Chatter	Drill Holes				
Turning Sequence	Finish				
Wave/Twist in Tube	Fit/Function				
	Folio/Program				
	Grain				
	Hardware				
	Inspection Incomplete/Unqualified				
	Instructions Incomplete/Unclear				
	Misaligned/off center				
	Mislabeled				
	Misread				
	Off-set				
	Out of Calibration				
	Out of Sequence				

Picklist Print

December-02-13 11:49:47 AM

Page 3

Work Order ID: 109810

Parent Item: D3265-041

Parent Item Name: Basket Base Assembly

109810

D3265-041

Start Date: 12/02/13

Start Qty: 1.00

Required Date: 12/16/13

Required Qty: 1.00

D3825-041

Manufactured

No

100

Each

8.0000

2

2

**

D3825-041

Rib Assembly (Basket End)

Location	Loc Qty	Loc Code
WA004	8	
97286	6	
98492	2	

397286 → (2)
DAS
43
9-89 13-12-03

D3826-041

Manufactured

No

100

Each

8.0000

2

2

**

D3826-041

Rib / Gusset Assembly

Location	Loc Qty	Loc Code
WA004	8	
102408	4	
104991	2	
90024	2	

3102408 → (2)
DAS
43
9-89 13-12-03

D3832-11

Manufactured

No

100

Each

1.0000

1

1

**

D3832-11

Mesh (Base)

Location	Loc Qty	Loc Code
WA004	1	
108087	1	

3100470 → (1)
Cpc 13-12-03

D3833-1

Manufactured

No

100

Each

25.0000

2

2

**

D3833-1

Mesh (Base End Face)

Location	Loc Qty	Loc Code
WA004	25	
105890	13	
77521	4	
81259	1	
89208	1	
99268	6	

395268 → (2)
DAS
43
9-89 13-12-03

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

Work Order: _____	DISPOSITION			AGAINST DEPARTMENT/PROCESS				
Part No. _____	Rework <input type="checkbox"/>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>			
NCR No. _____	Scrap <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coor. <input type="checkbox"/>	Quality <input type="checkbox"/>			
	Use-as-is <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>			
	Suspected Unapproved <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>				

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear	General			
Bending <input type="checkbox"/>	Bend <input type="checkbox"/>	Folio/Program <input type="checkbox"/>	Outside Dimensions <input type="checkbox"/>	Pressure/Forced <input type="checkbox"/>
Centre Not Concentric <input type="checkbox"/>	BOM/Route <input type="checkbox"/>	Grain <input type="checkbox"/>	Over/Under tolerance <input type="checkbox"/>	Set-up <input type="checkbox"/>
Cracks <input type="checkbox"/>	Broken/Damage/Defect <input type="checkbox"/>	Hardware <input type="checkbox"/>	Part Incorrect <input type="checkbox"/>	Temperature/Cure <input type="checkbox"/>
Crimp/Kink/Ripple/Wave <input type="checkbox"/>	Burrs <input type="checkbox"/>	Inspection Incomplete/Unqualified <input type="checkbox"/>	Part Lost/Missing <input type="checkbox"/>	Weld <input type="checkbox"/>
Cuffs <input type="checkbox"/>	Contamination <input type="checkbox"/>	Instructions Incomplete/Unclear <input type="checkbox"/>	Part Moved <input type="checkbox"/>	Wrong Stock Pulled <input type="checkbox"/>
Crushing <input type="checkbox"/>	Countersink <input type="checkbox"/>	Misaligned/off center <input type="checkbox"/>	Positioned Wrong <input type="checkbox"/>	
Heat Treat <input type="checkbox"/>	Cut Too Short <input type="checkbox"/>	Mislabeled <input type="checkbox"/>	Power Loss/Surge <input type="checkbox"/>	
Inspection Strip in Tube <input type="checkbox"/>	Drawing <input type="checkbox"/>	Misread <input type="checkbox"/>		
Marks/Chatter <input type="checkbox"/>	Drill Holes <input type="checkbox"/>	Off-set <input type="checkbox"/>		
Turning Sequence <input type="checkbox"/>	Finish <input type="checkbox"/>	Out of Calibration <input type="checkbox"/>		
Wave/Twist in Tube <input type="checkbox"/>	Fit/Function <input type="checkbox"/>	Out of Sequence <input type="checkbox"/>		

8

7

6

5

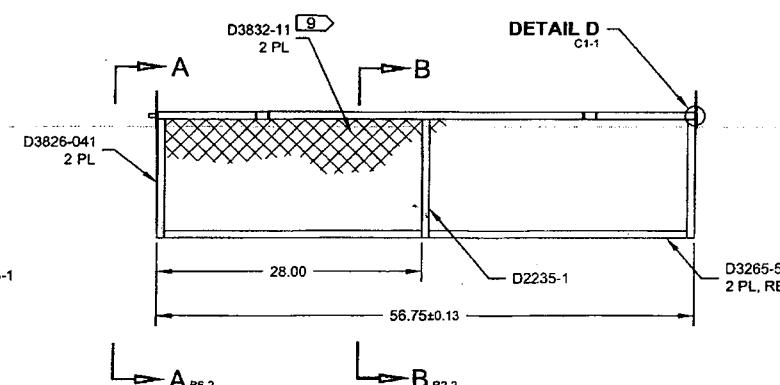
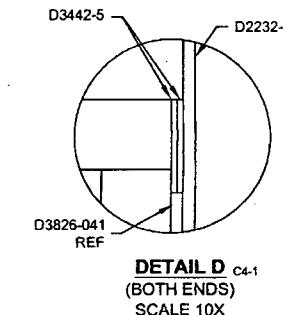
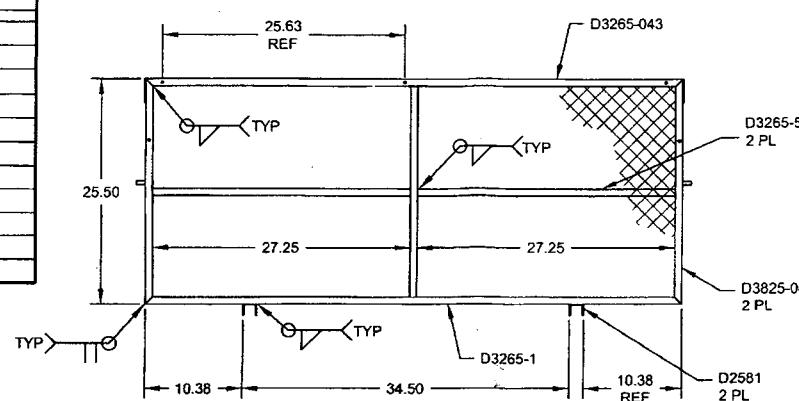
4

3

2

1

QTY	PART NUMBER	DESCRIPTION
X	D3265-041	BASKET BASE ASSY
2	D2232-3	HINGE PLATE
1	D2235-1	RIB
2	D2581	MOUNTING BRACKET
1	D3265-1	RIB
1	D3265-043	RIB ASSY
2	D3265-5	RIB
4	D3442-5	SHIM
2	D3825-041	RIB ASSY
2	D3826-041	RIB/GUSSET ASSY
1	D3832-11	MESH (BASE, SM)
2	D3833-1	MESH, BASE END FACE



D3265-041 BASKET BASE ASSEMBLY

NOTES:

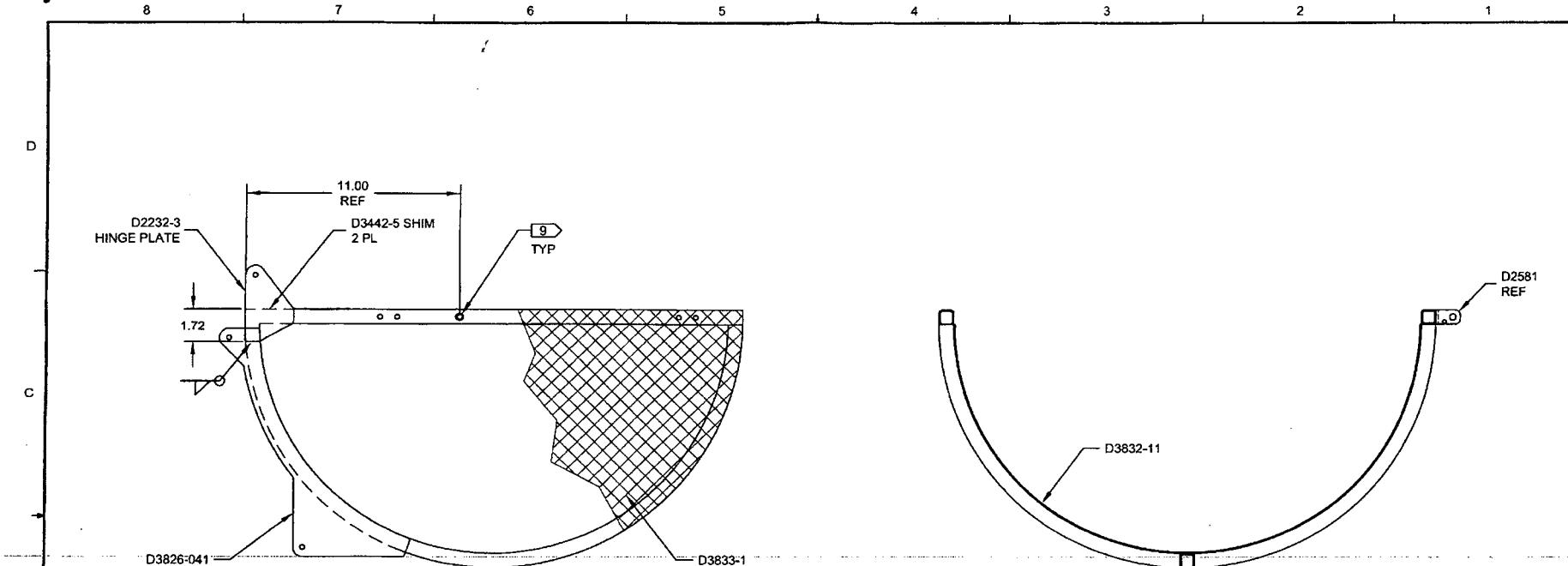
- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT ASSEMBLY GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) SKIN INSIDE SURFACE OF BASKET WITH D3832-11, TACK WELD EACH END OF STRAND TO FRAME

109810 MLC

13-12-02

RELEASED
2012-08-03

REV.	DESCRIPTION	BY	DATE
E	CORRECTED 53.25 DIM SHIFTED AT LAST REV (ZNC3-3)	MB	12.07.26
D	REVISED PARTS LIST: QTY(2) D3826-041 REPLACE QTY(4) D2325 & QTY(2) D2235-1; QTY(1) D3265-043 REPLACES QTY(1) D3265-1; QTY(4) D3442-5 WAS QTY(2); REMOVE D3265-3 ADD D3265-7; D3825-041 WAS D3265-3; CREATED D3265-043; ADDED D3832-11 AND D3833-1. REASON: PAR10-50.	MB	12.05.14
C	DRAWING UPDATED TO CURRENT STANDARDS. SHT 4 ADDED. RIB MATERIAL WAS 0.069 THICK. SHT 2 ZONE D5 25.63 DIMENSION WAS 27.63.	AJS	08.08.14
B	INCORPORATED A1. ADD SHIM UNDER HINGES. ADD HOLES FOR SPLIT LID BASKETS.	PH	05.06.08
A	NEW ISSUE	CP	04.02.02
DESIGN	DS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3265	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSEMBLY (350)	NTS
DATE	12.07.26	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD AND IS TO BE USED ONLY FOR THE PURPOSES IDENTIFIED IN THE DRAWING. IT IS TO BE KEPT IN A SECURE PLACE AND IS NOT TO BE USED FOR ANY PURPOSE OR ON ANY OTHER DRAWING UNLESS EXPLICITLY AUTHORIZED IN WRITING BY DART AEROSPACE LTD. IT IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE USED FOR ANY PURPOSE OR ON ANY OTHER DRAWING UNLESS EXPLICITLY AUTHORIZED IN WRITING BY DART AEROSPACE LTD.	



SECTION A-A B6-1
2 PL
(BOTH END RIBS)

SECTION B-B B5-1
2 PL
(BOTH CENTER RIBS)

RELEASED
2012-08-03
W

NOTES:

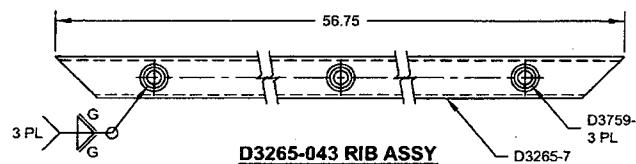
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELD PER DART QSI 004
- 9) TRIM EXPANDED METAL LOCALLY AS REQUIRED, TYP BOTH ENDS

DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. REV. E
MFG. APPR.		D3265 SHEET 2 OF 3
APPROVED		TITLE
DE APPR.		SCALE
DATE	12.07.26	BASKET BASE ASSEMBLY (350) NTS

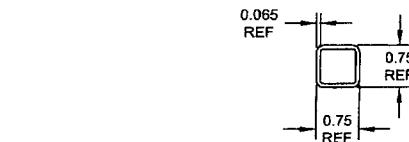
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QTY	PART NUMBER	DESCRIPTION
X	D3265-043	RIB ASSY
1	D3265-7	RIB
3	D3759-1	BUSHING



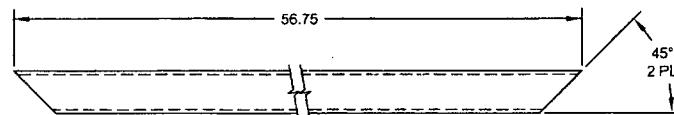
D3265-043 RIB ASSY



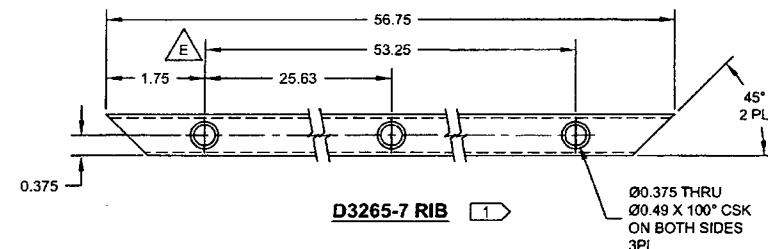
TYP SECTION

NOTES:

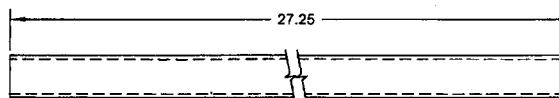
- 1) MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING
PER ASTM A554/A269 MILL FINISH, 0.75 X 0.75 X 0.065 WALL
REF. DART SPEC M304TS0.750W.065
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004



D3265-1 RIB 1



D3265-7 RIB 1



D3265-5 RIB 1

RELEASED
2012-08-03
WAP

DESIGN	DS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG. APPR.		D3265	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET BASE ASSEMBLY (350) NTS	
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